# Replacement Parts/Kits

## Fastener Torque Specifications

<table>
<thead>
<tr>
<th>Description</th>
<th>Application</th>
<th>Part No.</th>
<th>Min Torque Ft. Lbs.</th>
<th>Max Torque Ft. Lbs.</th>
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</thead>
<tbody>
<tr>
<td>Spindle Nut</td>
<td>9-15K</td>
<td>See Bearing Installation/Adjustment</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inner</td>
<td>9-15K</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Outer</td>
<td>9-15K</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Grease Zerk</td>
<td>Cam Bushing Spider</td>
<td></td>
<td>5</td>
<td>15</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>8</td>
<td>8</td>
</tr>
<tr>
<td>Cam Brackets</td>
<td></td>
<td></td>
<td>3</td>
<td>4</td>
</tr>
<tr>
<td>Air Chamber</td>
<td>12-15K Air Brake</td>
<td></td>
<td>50</td>
<td>55</td>
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<tr>
<td>¾-16 Self Locking Hex Nut</td>
<td>Shoe Hold Down</td>
<td>006-086-00</td>
<td>35</td>
<td>38</td>
</tr>
<tr>
<td>¾-11 Hex Locknut</td>
<td>9K, 10K, U-Bolt</td>
<td>006-038-00</td>
<td>110</td>
<td>150</td>
</tr>
<tr>
<td>½-13 Hex Head Cap Screw</td>
<td>Drum Mounting 10-15K</td>
<td>007-244-00</td>
<td>90</td>
<td>110</td>
</tr>
<tr>
<td>½-13 Hex Cap Screw</td>
<td>Drum Mounting 10K GD</td>
<td>007-245-00</td>
<td>90</td>
<td>110</td>
</tr>
<tr>
<td>¾-11 Hex Locknut</td>
<td>9K Spring Eye</td>
<td>006-038-00</td>
<td>130</td>
<td>150</td>
</tr>
<tr>
<td>1-8 Hex Locknut</td>
<td>9K Equalizer</td>
<td>006-112-00</td>
<td>325</td>
<td>375</td>
</tr>
<tr>
<td>1-8 Hex Locknut</td>
<td>10K GD Equalizer</td>
<td>006-112-00</td>
<td>325</td>
<td>375</td>
</tr>
<tr>
<td>¾-10 Hex Locknut</td>
<td>10K GD Spring Eye</td>
<td>006-113-00</td>
<td>200</td>
<td>250</td>
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<tr>
<td>¾-10 Hex Locknut</td>
<td>12K, 15K U-Bolt</td>
<td>006-113-00</td>
<td>160</td>
<td>200</td>
</tr>
<tr>
<td>1-8 Hex Locknut</td>
<td>10K, 12-15K Spring Eye Rubber Bushed</td>
<td>006-278-00</td>
<td>325</td>
<td>375</td>
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<tr>
<td>1½-7 Hex Locknut</td>
<td>10K, 12-15K Equalizer Rubber Bushed</td>
<td>006-072-00</td>
<td>350</td>
<td>400</td>
</tr>
<tr>
<td>Plastic Oil Cap</td>
<td>Oil Hubs</td>
<td>021-035-00, 021-036-00, 021-088-00</td>
<td>20</td>
<td>30</td>
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<tr>
<td>¼-20 Hex Nut</td>
<td>Brake Mounting</td>
<td>006-017-00</td>
<td>55</td>
<td>80</td>
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</tbody>
</table>
### Bearing Replacement Chart

<table>
<thead>
<tr>
<th>Axle</th>
<th>Inner Bearing</th>
<th>Outer Bearing</th>
</tr>
</thead>
<tbody>
<tr>
<td>9K, 10K GD</td>
<td>031-019-01</td>
<td>382A</td>
</tr>
<tr>
<td></td>
<td>031-019-02</td>
<td>387A</td>
</tr>
<tr>
<td>10K HD</td>
<td>031-022-01</td>
<td>394A</td>
</tr>
<tr>
<td></td>
<td>031-022-02</td>
<td>395S</td>
</tr>
<tr>
<td>12K</td>
<td>031-020-01</td>
<td>3920</td>
</tr>
<tr>
<td></td>
<td>031-020-02</td>
<td>3984</td>
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<tr>
<td>15K</td>
<td>031-020-01</td>
<td>3920</td>
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<td>031-020-02</td>
<td>3984</td>
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</table>

### Seal Replacement Reference

<table>
<thead>
<tr>
<th>Axle</th>
<th>Part Number</th>
<th>Kit Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>9K</td>
<td>010-051-02</td>
<td>K71-387-00</td>
</tr>
<tr>
<td>10K GD</td>
<td>010-051-02</td>
<td>K71-387-00</td>
</tr>
<tr>
<td>10K HD</td>
<td>010-056-00</td>
<td>K71-388-00</td>
</tr>
<tr>
<td>12K</td>
<td>010-056-00</td>
<td>K71-388-00</td>
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<tr>
<td>15K</td>
<td>010-056-00</td>
<td>K71-388-00</td>
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</tbody>
</table>

### Electric Brake Magnets

**After June 2017**

<table>
<thead>
<tr>
<th>Brake Size</th>
<th>Magnet Kit Number (one magnet per kit)</th>
<th>Wire Color</th>
</tr>
</thead>
<tbody>
<tr>
<td>12½&quot; x 3½&quot; (9K, 10K GD) 4&quot; (10K HD) 5&quot; (12K &amp; 15K)</td>
<td>K71-378-00</td>
<td>Red/Black</td>
</tr>
</tbody>
</table>

**Prior to June 2017**

<table>
<thead>
<tr>
<th>Brake Size</th>
<th>Magnet Kit Number (one magnet per kit)</th>
<th>Wire Color</th>
</tr>
</thead>
<tbody>
<tr>
<td>12½&quot; x 3½&quot; 9K, 10K</td>
<td>K71-376-00</td>
<td>Yellow</td>
</tr>
<tr>
<td>12½&quot; x 4&quot; 10K</td>
<td>K71-376-00</td>
<td>Yellow</td>
</tr>
<tr>
<td>12½&quot; x 5&quot; 12K</td>
<td>K71-377-00</td>
<td>Black</td>
</tr>
<tr>
<td>12½&quot; x 5&quot; 15K</td>
<td>K71-378-00</td>
<td>Blue</td>
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</table>
**Brake Shoe Replacement Kits**

<table>
<thead>
<tr>
<th>Brake Size</th>
<th>Description</th>
<th>Shoe and Lining Replacement</th>
</tr>
</thead>
<tbody>
<tr>
<td>12¼” x 3¾”</td>
<td>Electric Cast Back Plate</td>
<td>K71-499-00 LH; K71-498-00 RH</td>
</tr>
<tr>
<td></td>
<td>Electric Stamped Back Plate</td>
<td>K71-049-00 LH; K71-050-00 RH</td>
</tr>
<tr>
<td></td>
<td>Hydraulic</td>
<td>K71-165-00 LH; K71-166-00 RH</td>
</tr>
<tr>
<td>12¼” x 4”</td>
<td>Electric Cast Back Plate</td>
<td>K71-501-00 LH; K71-500-00 RH</td>
</tr>
<tr>
<td></td>
<td>Electric Stamped Back Plate</td>
<td>K71-051-00 LH; K71-052-00 RH</td>
</tr>
<tr>
<td></td>
<td>Hydraulic</td>
<td>K71-167-00 LH; K71-168-00 RH</td>
</tr>
<tr>
<td>12¼” x 5”</td>
<td>Electric Cast Back Plate</td>
<td>K71-503-00 LH; K71-502-00 RH</td>
</tr>
<tr>
<td></td>
<td>Electric Stamped Back Plate</td>
<td>K71-053-00 LH; K71-054-00 RH</td>
</tr>
<tr>
<td></td>
<td>Hydraulic</td>
<td>K71-169-00 LH; K71-170-00 RH</td>
</tr>
</tbody>
</table>

**Air Brake Shoe & Linings**

<table>
<thead>
<tr>
<th>Axle Model</th>
<th>Brake Size</th>
<th>Shoe &amp; Lining No. (2 Required per Brake)</th>
</tr>
</thead>
<tbody>
<tr>
<td>10K HD</td>
<td>12¼” x 4”</td>
<td>040-321-01</td>
</tr>
<tr>
<td>12K, 15K</td>
<td>12¼” x 5”</td>
<td>040-322-01</td>
</tr>
</tbody>
</table>

**Air Brake Repair Kits**

<table>
<thead>
<tr>
<th>Description</th>
<th>Axle Model</th>
<th>Kit Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Camshaft PQ Style Repair Kit</td>
<td>10-15K</td>
<td>K71-101-00</td>
</tr>
<tr>
<td>Brake Shoe PQ Style Hardware Kit</td>
<td>10-27K</td>
<td>K71-460-00</td>
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</table>

**Disc Brake Pad Kit**

<table>
<thead>
<tr>
<th>Axle Model</th>
<th>Kit Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>10K or 12K</td>
<td>K71-180-00</td>
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</table>

**Disc Brake Caliper Repair Kit**

<table>
<thead>
<tr>
<th>Axle Model</th>
<th>Kit Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>10K or 12K</td>
<td>K71-181-00</td>
</tr>
</tbody>
</table>