

Replacement Parts/Kits

Fastener Torque Specifications

Description	Application	Part No.	Min Torque Ft. Lbs.	Max Torque Ft. Lbs.
Spindle Nut Inner Outer	9-15K 9-15K	See Bearing Installation/Adjustment		
Grease Zerk	Cam Bushing Spider		5 8	15 8
Cam Brackets			3	4
Air Chamber	12-15K Air Brake		50	55
3/8-16 Self Locking Hex Nut	Shoe Hold Down	006-086-00	35	38
5/8-11 Hex Locknut	9K, 10K, U-Bolt	006-038-00	110	150
1/2-13 Hex Head Cap Screw	Drum Mounting 10-15K	007-244-00	90	110
1/2-13 Hex Cap Screw	Drum Mounting 10K GD	007-245-00	90	110
5/8-11 Hex Locknut	9K Spring Eye	006-038-00	130	150
1-8 Hex Locknut	9K Equalizer	006-112-00	325	375
1-8 Hex Locknut	10K GD Equalizer	006-112-00	325	375
3/4-10 Hex Locknut	10K GD Spring Eye	006-113-00	200	250
3/4-10 Hex Locknut	12K, 15K U-Bolt	006-113-00	160	200
1-8 Hex Locknut	10K, 12-15K Spring Eye Rubber Bushed	006-278-00	325	375
1 1/8-7 Hex Locknut	10K, 12-15K Equalizer Rubber Bushed	006-072-00	350	400
Plastic Oil Cap	Oil Hubs	021-035-00 021-036-00 021-088-00	20	30
7/16-20 Hex Nut	Brake Mounting	006-017-00	55	80

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Bearing Replacement Chart

Axle	Inner Bearing		Outer Bearing	
	Dx. No.	Industry No.	Dx. No.	Industry No.
9K, 10K GD	031-019-01	382A	031-030-11	25520
	031-019-02	387A	031-030-12	25580
10K HD	031-022-01	394A	031-019-01	382A
	031-022-02	395S	031-019-02	387A
12K	031-020-01	3920	031-021-01	28622
	031-020-02	3984	031-021-02	28682
15K	031-020-01	3920	031-021-01	28622
	031-020-02	3984	031-021-02	28682

Seal Replacement Reference

Axle	Part Number	Kit Number
9K	010-051-02	K71-387-00
10K GD	010-051-02	K71-387-00
10K HD	010-056-00	K71-388-00
12K	010-056-00	K71-388-00
15K	010-056-00	K71-388-00

Electric Brake Magnets

After June 2017

Brake Size	Magnet Kit Number (one magnet per kit)	Wire Color
12¼" x 3⅞" (9K, 10K GD) 4" (10K HD) 5" (12K & 15K)	K71-378-00	Red/Black

Prior to June 2017

Brake Size	Magnet Kit Number (one magnet per kit)	Wire Color
12¼" x 3⅞" 9K, 10K	K71-376-00	Yellow
12¼" x 4" 10K	K71-376-00	Yellow
12¼" x 5" 12K	K71-377-00	Black
12¼" x 5" 15K	K71-378-00	Blue

Brake Shoe Replacement Kits

Brake Size	Description	Shoe and Lining Replacement
12¼" x 3⅜"	Electric Cast Back Plate Electric Stamped Back Plate Hydraulic	K71-499-00 LH; K71-498-00 RH K71-049-00 LH; K71-050-00 RH K71-165-00 LH; K71-166-00 RH
12¼" x 4"	Electric Cast Back Plate Electric Stamped Back Plate Hydraulic	K71-501-00 LH; K71-500-00 RH K71-051-00 LH; K71-052-00 RH K71-167-00 LH; K71-168-00 RH
12¼" x 5"	Electric Cast Back Plate Electric Stamped Back Plate Hydraulic	K71-503-00 LH; K71-502-00 RH K71-053-00 LH; K71-054-00 RH K71-169-00 LH; K71-170-00 RH

Air Brake Shoe & Linings

Axle Model	Brake Size	Shoe & Lining No. (2 Required per Brake)
10K HD	12¼" x 4"	040-321-01
12K, 15K	12¼" x 5"	040-322-01

Air Brake Repair Kits

Description	Axle Model	Kit Number
Camshaft PQ Style Repair Kit	10-15K	K71-101-00
Brake Shoe PQ Style Hardware Kit	10-27K	K71-460-00

Disc Brake Pad Kit

Axle Model	Kit Number
10K or 12K	K71-180-00

Disc Brake Caliper Repair Kit

Axle Model	Kit Number
10K or 12K	K71-181-00

