

# Complete Drum & Hub-Drum Kits



## Hub-Drum Kit

**K08-476-90**

Fits AL-KO, Hayes Axle 10" x 2 1/4" brake axles using UHI or #84 Spindles.  
- 5-4.50" B.C., Studded 1/2" x 20 (K363219)

| Part No.   | Quantity | Parts Description                       |
|------------|----------|---|
| 006-080-00 | 5        | Cone Nut 60°                            |
| 008-476-05 | 1        | Hub & Drum - Cupped and Studded 5-4.50" |
| 010-019-00 | 1        | Seal                                    |
| 021-003-00 | 1        | Grease Cap - Standard                   |
| 021-041-01 | 1        | Grease Cap - For Ultrulube              |
| 031-031-02 | 1        | Bearing - Outer (L44649)                |
| 031-033-02 | 1        | Bearing - Inner (L68149)                |
| 085-016-00 | 1        | Rubber Plug - Ultrulube                 |
| 005-027-00 | 1        | Washer                                  |
| 006-176-00 | 1        | Spindle Nut                             |
| 019-002-00 | 1        | Cotter Pin                              |
|            | 1        | Instruction Sheet                       |



## Hub-Drum Kit

**K08-476-93**

Fits AL-KO, Hayes Axle 10" x 2 1/4" brake axles using UHI or #84 Spindles.  
- 5-4.75" B.C., Studded 1/2" x 20 (K363630)

| Part No.   | Quantity | Parts Description                       |
|------------|----------|---|
| 006-080-00 | 5        | Cone Nut 60°                            |
| 008-476-09 | 1        | Hub & Drum - Cupped and Studded 5-4.75" |
| 010-019-00 | 1        | Seal                                    |
| 021-003-00 | 1        | Grease Cap - Standard                   |
| 021-041-01 | 1        | Grease Cap - For Ultrulube              |
| 031-031-02 | 1        | Bearing - Outer (L44649)                |
| 031-033-02 | 1        | Bearing - Inner (L68149)                |
| 085-016-00 | 1        | Rubber Plug - Ultrulube                 |
| 005-027-00 | 1        | Washer                                  |
| 006-176-00 | 1        | Spindle Nut                             |
| 019-002-00 | 1        | Cotter Pin                              |
|            | 1        | Instruction Sheet                       |



## Hub-Drum Kit

**K08-476-91**

Fits AL-KO, Hayes Axle 10" x 2 1/4" brake axles using UHI or #84 Spindles.  
- 5-5.00" B.C., Studded 1/2" x 20 (K363220)

| Part No.   | Quantity | Parts Description                       |
|------------|----------|---|
| 006-080-00 |          | Cone Nut 60°                            |
| 008-476-06 | 1        | Hub & Drum - Cupped and Studded 5-5.00" |
| 010-019-00 | 1        | Seal                                    |
| 021-003-00 | 1        | Grease Cap - Standard                   |
| 021-041-01 | 1        | Grease Cap - For Ultrulube              |
| 031-031-02 | 1        | Bearing - Outer (L44649)                |
| 031-033-02 | 1        | Bearing - Inner (L68149)                |
| 085-016-00 | 1        | Rubber Plug - Ultrulube                 |
| 005-027-00 | 1        | Washer                                  |
| 006-176-00 | 1        | Spindle Nut                             |
| 019-002-00 | 1        | Cotter Pin                              |
|            | 1        | Instruction Sheet                       |



**Hub-Drum Kit**

**K08-476-92**

Fits AL-KO, Hayes Axle 10" x 2 1/4" brake axles using UHI or #84 Spindles.  
- 5-5.50" B.C., Studded 1/2" x 20 (K363221)

| Part No.   | Quantity | Parts Description                      |
|------------|----------|--|
| 006-080-00 | 5        | Cone Nut 60°                           |
| 008-476-07 | 1        | Hub & Drum - Cupped and Studded 5-5.5" |
| 010-019-00 | 1        | Seal                                   |
| 021-003-00 | 1        | Grease Cap - Standard                  |
| 021-041-01 | 1        | Grease Cap - For Ultrulube             |
| 031-031-02 | 1        | Bearing - Outer (L44649)               |
| 031-033-02 | 1        | Bearing - Inner (L68149)               |
| 085-016-00 | 1        | Rubber Plug - Ultrulube                |
| 005-027-00 | 1        | Washer                                 |
| 006-176-00 | 1        | Spindle Nut                            |
| 019-002-00 | 1        | Cotter Pin                             |
|            | 1        | Instruction Sheet                      |



**Hub-Drum Kit**

**K08-480-90**

Fits AL-KO 4.4K with 10" x 2 1/4" axles only. - 6-5.50" B.C.,  
Studded 1/2" x 20 (K568955)

| Part No.   | Quantity | Parts Description                      |
|------------|----------|--|
| 006-080-00 | 6        | Cone Nut 60°                           |
| 008-480-05 | 1        | Hub & Drum - Cupped and Studded 6-5.5" |
| 010-019-00 | 1        | Seal                                   |
| 021-001-00 | 1        | Grease Cap - Standard                  |
| 021-042-01 | 1        | Grease Cap - For Ultrulube             |
| 031-032-02 | 1        | Bearing - Outer (LM67048)              |
| 031-033-02 | 1        | Bearing - Inner (L68149)               |
| 085-016-00 | 1        | Rubber Plug - Ultrulube                |
| 005-223-00 | 1        | Washer                                 |
| 006-176-00 | 1        | Spindle Nut                            |
| 019-002-00 | 1        | Cotter Pin                             |
|            | 1        | Instruction Sheet                      |

# Complete Drum & Hub-Drum Kits



## Hub-Drum Kit

**K08-484-90**

Fits AL-KO, Hayes Axle and most imported 12" x 2" brakes using HRM spindles, and a 15123 outer bearing, 6-5.50" B.C., Studded 1/2" x 20. (K363239)

| Part No.   | Quantity | Parts Description                         |
|------------|----------|---|
| 006-080-00 | 6        | Cone Nut 60°                              |
| 008-484-05 | 1        | Hub & Drum - Cupped and Studded -5.50" BC |
| 010-010-00 | 1        | Seal 2.125                                |
| 010-030-00 | 1        | Seal 2.250                                |
| 021-001-00 | 1        | Grease Cap - Standard                     |
| 021-042-01 | 1        | Grease Cap - For Ultrulube                |
| 031-029-02 | 1        | Bearing Cone Outer (15123)                |
| 031-030-02 | 1        | Bearing Cone Inner (25580)                |
| 085-016-00 | 1        | Rubber Plug - Ultrulube                   |
| 005-223-00 | 1        | Washer                                    |
| 006-176-00 | 1        | Spindle Nut                               |
| 019-002-00 | 1        | Cotter Pin                                |
|            | 1        | Instruction Sheet                         |



## Hub-Drum Kit

**K08-479-90**

Fits AL-KO, Hayes Axle and most imported 12" x 2" brakes using HRM spindles, and a 14125A outer bearing, 8-6.50" B.C., 4.75" Hub Pilot, Studded 1/2" x 20. (K1531183)

| Part No.   | Quantity | Parts Description                      |
|------------|----------|--|
| 006-080-00 | 8        | Cone Nut 60°                           |
| 008-479-05 | 1        | Hub & Drum - Cupped and Studded 8-6.5" |
| 010-010-00 | 1        | Seal 2.125                             |
| 010-036-00 | 1        | Seal 2.250                             |
| 021-039-00 | 1        | Grease Cap - Standard                  |
| 021-043-01 | 1        | Grease Cap - For Ultrulube             |
| 031-017-02 | 1        | Bearing (14125A)                       |
| 031-030-02 | 1        | Bearing (25580)                        |
| 085-016-00 | 1        | Rubber Plug - Ultrulube                |
| 005-223-00 | 1        | Washer                                 |
| 006-176-00 | 1        | Spindle Nut                            |
| 019-002-00 | 1        | Cotter Pin                             |
|            | 1        | Instruction Sheet                      |



## Hub-Drum Kit

**K08-479-91**

Fits AL-KO, Hayes Axle and most imported 12" x 2" brakes using HRM spindles, and a 14125A outer bearing, 8-6.50" B.C., 4.75" Hub Pilot, Studded 9/16" x 20. (K1691004)

| Part No.   | Quantity | Parts Description                      |
|------------|----------|--|
| 006-053-00 | 8        | Cone Nut 60°                           |
| 008-479-06 | 1        | Hub & Drum - Cupped and Studded 8-6.5" |
| 010-010-00 | 1        | Seal 2.125                             |
| 010-036-00 | 1        | Seal 2.250                             |
| 021-039-00 | 1        | Grease Cap - Studded                   |
| 021-043-01 | 1        | Grease Cap - For Ultrulube             |
| 031-017-02 | 1        | Bearing (14125A)                       |
| 031-030-02 | 1        | Bearing (25580)                        |
| 085-016-00 | 1        | Rubber Plug - Ultrulube                |
| 005-223-00 | 1        | Washer                                 |
| 006-176-00 | 1        | Spindle Nut                            |
| 019-002-00 | 1        | Cotter Pin                             |
|            | 1        | Instruction Sheet                      |



**Hub-Drum Kit**

**K08-481-90**

Fits AL-KO and Hayes Axle 10K #99 spindle Axles with Electric or Hydraulic Brakes, 8 on 6.50" B.C., 4.75" Hub Pilot, studded 5/8" x 18. (K10788, K568704)

| Part No.   | Quantity | Parts Description |
|------------|----------|-------------------|
| 008-481-05 | 1        | Hub & Drum        |
| 071-823-00 | 1        | Armature Plate    |
| 007-358-00 | 6        | Bolt              |
| 005-079-00 | 6        | Lock Washer       |
| 006-099-00 | 6        | Nut               |
|            | 1        | Instruction Sheet |



**Hub-Drum Kit**

**K08-481-91**

Fits AL-KO and Hayes 10KGD #99 Spindle Axles with Electric or Hydraulic Brakes, 8 on 6.50" B.C., 4.88" Hub Pilot, studded 5/8" x 18. (K568270)

| Part No.   | Quantity | Parts Description            |
|------------|----------|------------------------------|
| 008-481-09 | 1        | Hub & Drum, Cupped & Studded |
| 071-823-00 | 1        | Armature Plate               |
| 007-358-00 | 6        | Bolt                         |
| 005-079-00 | 6        | Lock Washer                  |
| 006-099-00 | 6        | Nut                          |
|            | 1        | Instruction Sheet            |



**Hub-Drum Kit**

**K08-490-90**

Fits AL-KO and Hayes 10KHD #120 Spindle Axles with Electric or Hydraulic Brakes. Unicast, 8 on 6.50 B.C., 4.75" Pilot, studded 5/8" x 18. (K1531042)

| Part No.   | Quantity | Parts Description                              |
|------------|----------|--|
| 008-490-05 | 1        | Hub & Drum, Cupped & Studded - (Casting #8900) |
| 071-823-00 | 1        | Armature Plate                                 |
| 007-358-00 | 6        | Bolt   |
| 005-079-00 | 6        | Lock Washer                                    |
| 006-099-00 | 6        | Nut  |
|            | 1        | Instruction Sheet                              |



**Hub-Drum Kit**

**K08-490-91**

Fits AL-KO and Hayes 10KHD #120 Spindle Axles with Electric or Hydraulic Brakes. Unicast, 8 on 6.50 BC, 4.88" Pilot, studded 5/8" x 18. (K1531043)

| Part No.   | Quantity | Parts Description                              |
|------------|----------|--|
| 008-490-09 | 1        | Hub & Drum, Cupped & Studded - (Casting #8900) |
| 071-823-00 | 1        | Armature Plate                                 |
| 007-358-00 | 6        | Bolt   |
| 005-079-00 | 6        | Lock Washer                                    |
| 006-099-00 | 6        | Nut  |
|            | 1        | Instruction Sheet                              |

# Complete Drum & Hub-Drum Kits



## Drum Kit

**K71-835-00**

Fits AL-KO and Hayes 10K HD and 12K axles with 12 1/4"x 3 1/2" Electric or Hydraulic Brakes. (568699)

| Part No.   | Quantity | Parts Description |
|------------|----------|-------------------|
| 009-132-01 | 1        | Drum              |
| 071-823-00 | 1        | Armature Plate    |
| 007-358-00 | 6        | Bolt              |
| 005-079-00 | 6        | Lock Washer       |
| 006-099-00 | 6        | Nut               |
|            | 1        | Instruction Sheet |



## Drum Kit

**K71-875-00**

Fits AL-KO and Hayes Axle 16K axles with 12 1/4" x 5 1/2" Electric or Hydraulic brakes (090907)

| Part No.   | Quantity | Parts Description |
|------------|----------|-------------------|
| 009-131-01 | 1        | Drum              |
| 071-823-00 | 1        | Armature Plate    |
| 007-358-00 | 6        | Bolt              |
| 005-079-00 | 6        | Lock Washer       |
| 006-099-00 | 6        | Nut               |
|            | 1        | Instruction Sheet |